

# Product Technical Data Sheet

## WPU-140.10 Membrane Adhesive

### Description:

10 Kg dispersion adhesive for applications using PVC, PET and PP films.

### Characteristics:

- Free of solvent
- Long tack time, high bonding strength
- Long pot life, easy to use
- Outstanding moisture, heat and yellowing resistance

### Typical properties:

Appearance:	White liquid
Viscosity at 20 °C:	Approx. 2500cps
pH value at 20 °C:	8.5±1
Solid content:	50%

### Direction for use:

The WPU-140.1 can be processed in one-component without any additional hardener. This adhesive is sprayed with an appropriate spray gun (Nozzle size 1.8-2 mm).

Drying time:	30-50 min
Activation temperature:	70 °C
Pressure:	4-8 bar

### Cleaning:

Machines and equipment can be cleaned after use with warm or cold water.

### Storage:

Don't mix with other adhesives. The adhesive should be stored in the cool, dry area at the temperatures between 10 to 30 °C. Keep covered when not in use to prevent contamination and drying out.

